

## Gas Discharge Tube (GDT) Data Sheet

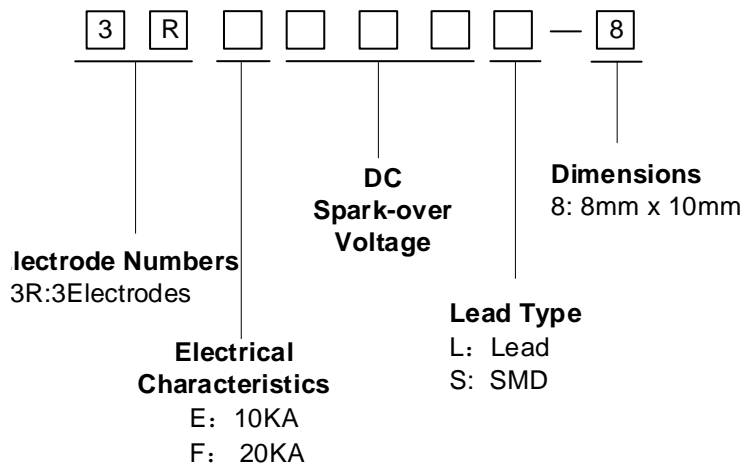
### Features

- Provide ultra-fast response to surge voltage from slow-rising surge of 100V/s to rapid-rising surge of 1KV/μs
- Low capacitance ( $\leq 2\text{pF}$ )
- High insulation resistance
- High holdover voltage
- Stable breakdown voltage
- Large absorbing transient current capability
- Micro-Gap Design
- Operating and Storage Temperature :  $-40^{\circ}\text{C} \sim +125^{\circ}\text{C}$
- Meets MSL Level 1, per J-STD-020

### Applications

- Telephone Interface, Line cards
- Data communication equipment
- Line test equipment
- Repeaters, Modems

### Part Number Code



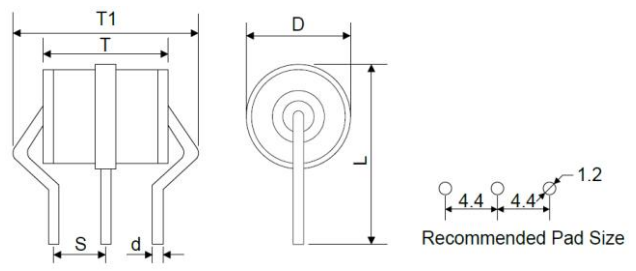
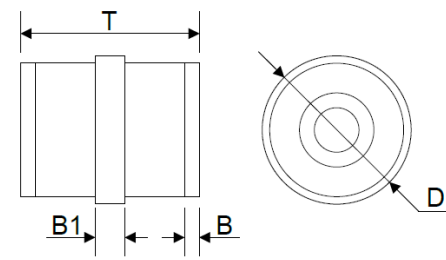
**Electrical Characteristics**

Part Number		DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Impulse Life Test	Minimum Insulation Resistance		Maximum Capacitance	Nominal Impulse Discharge Current	Alternating Discharge Current	Device Marking Code								
											100V/S	1KV/us	10/1000us 100A	Test Voltage	(GΩ)	(1MHz 1V)	8/20us	50Hz,1S
											(v)	(v)	(times)	DC(V)		(pF)	(KA)	(A)
3RE075L-8	3RE075S-8	75±20%	700	300	25	1	2.0	10	10	3RE075-8								
3RE090L-8	3RE090S-8	90±20%	700	300	50	1	2.0	10	10	3RE090-8								
3RE150L-8	3RE150S-8	150±20%	700	300	100	1	2.0	10	10	3RE150-8								
3RE200L-8	3RE200S-8	200±20%	700	300	100	1	2.0	10	10	3RE200-8								
3RE230L-8	3RE230S-8	230±20%	700	300	100	1	2.0	10	10	3RE230-8								
3RE350L-8	3RE350S-8	350±20%	850	300	100	1	2.0	10	10	3RE350-8								
3RE400L-8	3RE400S-8	400±20%	850	300	100	1	2.0	10	10	3RE400-8								
3RE470L-8	3RE470S-8	470±20%	950	300	250	1	2.0	10	10	3RE470-8								
3RE600L-8	3RE600S-8	600±20%	1300	300	250	1	2.0	10	10	3RE600-8								
3RE800L-8	3RE800S-8	800±20%	1500	300	250	1	2.0	10	10	3RE800-8								

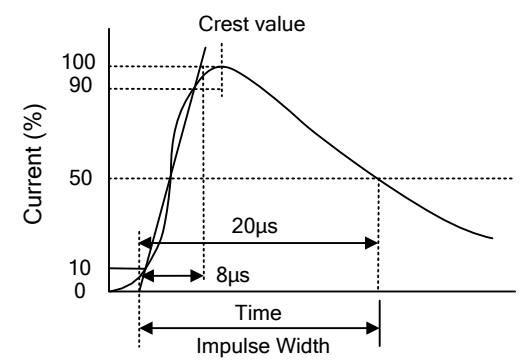
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											100V/S	1KV/us	10/1000us 100A	Test Voltage	(GΩ)	(1MHz 1V)	8/20us	50Hz,1S
											(v)	(v)	(times)	DC(V)		(pF)	(KA)	(A)
3RF075L-8	3RF075S-8	75±20%	700	300	25	1	2.0	20	20	3RF075-8								
3RF090L-8	3RF090S-8	90±20%	700	300	50	1	2.0	20	20	3RF090-8								
3RF150L-8	3RF150S-8	150±20%	700	300	100	1	2.0	20	20	3RF150-8								
3RF200L-8	3RF200S-8	200±20%	700	300	100	1	2.0	20	20	3RF200-8								
3RF230L-8	3RF230S-8	230±20%	700	300	100	1	2.0	20	20	3RF230-8								
3RF350L-8	3RF350S-8	350±20%	850	300	100	1	2.0	20	20	3RF350-8								
3RF400L-8	3RF400S-8	400±20%	850	300	100	1	2.0	20	20	3RF400-8								
3RF470L-8	3RF470S-8	470±20%	950	300	250	1	2.0	20	20	3RF470-8								
3RF600L-8	3RF600S-8	600±20%	1300	300	250	1	2.0	20	20	3RF600-8								
3RF800L-8	3RF800S-8	800±20%	1500	300	250	1	2.0	20	20	3RF800-8								

Dimensions

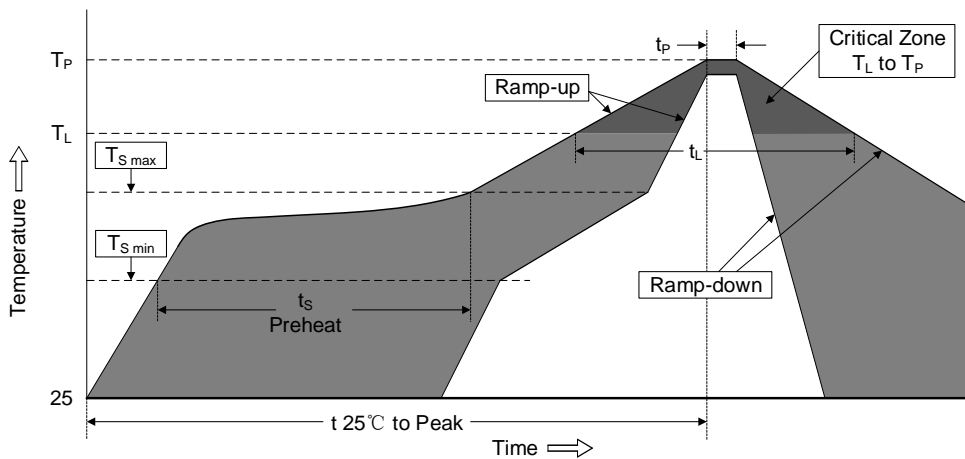
L Type		Symbol	Dimension (mm)
		D	8.00±0.80
		T	10.00±0.50
		T1	12.00±0.50
		L	15.00±0.50
		S Type	
		T	10.00±0.50
		B	0.50±0.10
		B1	1.50±0.20
Notes: This type is not suitable for PCB soldering.			

Electrical Ratings

Items	Test Condition/Description	Requirement
DC spark-over voltage	The voltage is measured with voltage ramp $dv/dt=100V/s$ .	To meet the Specified value
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp $dv/dt=1000V/\mu s$ .	
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes.	
Capacitance	The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz	
Impulse Discharge Current	Maximum 8/20 $\mu s$ surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time, without causing the DC spark-over voltage to change more than 25% from its initial value. 	
Alternating Discharge Current	Rated RMS value of AC current at 50Hz, 1 sec. for 10 times with interval time 3 min. DC spark-over voltage shall not change more than ±25% from its initial value. $IR > 10^8$ ohms (-20%, +30% for 70~90V).	

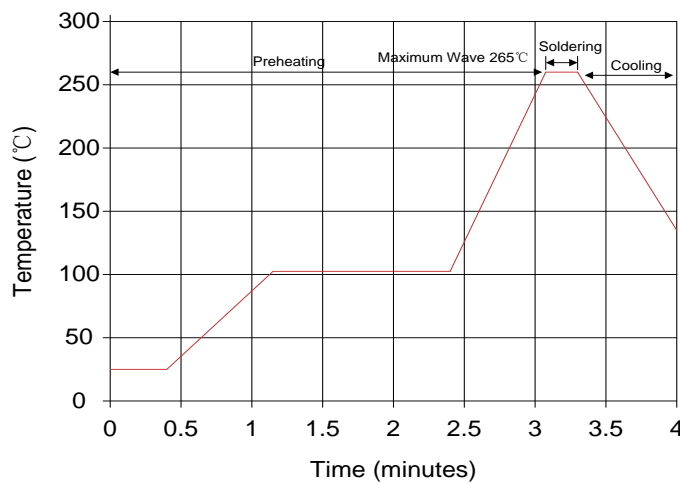
Soldering Recommendation

Reflow Soldering



Profile Feature	Pb-Free Assembly
Average ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )	3°C/second max.
Preheat	
-Temperature Min (T <sub>S min</sub> )	150°C
-Temperature Max (T <sub>S max</sub> )	200°C
-Time (min to max)( t <sub>s</sub> )	60-180 seconds
T <sub>S max</sub> to T <sub>L</sub>	
-Ramp-up Rate	3°C/second max.
Time maintained above:	
-Temperature (T <sub>L</sub> )	217°C
-Time (t <sub>L</sub> )	60-150 seconds
Peak Temperature (T <sub>p</sub> )	260°C
Time within 5°C of actual Peak Temperature (t <sub>p</sub> )	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

Wave Soldering



Item	Conditions
Peak Temperature	265°C
Dipping Time	10 seconds(max.)
Soldering	1 time

**Packaging**
**Axial Packing**

Skinning packing		Symbol	Dimension (mm)
		A	$217 \pm 2.0$
		B	$207 \pm 2.0$
		H	$10.3 \pm 0.5$
		Quantity: 100pcs	
Inner box		A0	$225 \pm 2.0$
		B0	$210 \pm 2.0$
		H0	$60 \pm 2.0$
		Quantity: 500pcs	

**SMD packing**

Tape		Symbol	Dimension (mm)		
		W	$16.00 \pm 0.20$		
		P0	$4.00 \pm 0.10$		
		P1	$16.00 \pm 0.10$		
		P2	$2.00 \pm 0.10$		
		D0	$\Phi 1.55 \pm 0.05$		
		E	$1.75 \pm 0.10$		
		F	$7.50 \pm 0.10$		
		A0	$11.60 \pm 0.1$		
		B0	$10.00 \pm 0.1$		
		K0	$8.90 \pm 0.1$		
		T	$0.50 \pm 0.05$		
		Reel		D	$330.0 \pm 2.0$
				d	$13.0 \pm 0.5$
L	$20.0 \pm 2.0$				
t	$2.0 \pm 0.2$				
		Quantity: 300PCS			